



FIMAPLAST / FIBRAPLAST/SUPERPAN DECOR/®

TECHNICAL DATA-AVERAGE VALUES

Rev: 29-04-2008

TEST METHOD	PROPERTIES	UNITS	THICKNESSES mm						
			<15	15-20	>20				

TOLERANCE ON NOMINAL DIMENSIONS

TEST METHOD	PROPERTIES	UNITS	THICKNESSES mm						
			<15	15-20	>20				
UNE-EN-14323	THICKNESS ON NOMINAL DIMENSIONS	mm	+/-0,3 (AI,AV) +0,5/-0,3 (AH)	+/-0,3 (AI,AV) +0,5/-0,3 (AH)	+/-0,5				
UNE-EN-14323	THICKNESS WITHIN THE BOARD	mm	max-min <0,6	max-min <0,6	max-min <0,6				
UNE-EN-14323	LENGHT & WIDTH	mm	+/-5	+/-5	+/-5				
UNE-EN-14323	FLATNESS (SOLAMENTE EN REVESTIMIENTOS EQUILIBRADOS)	mm/m	-	≤2	≤2				

COATING PROPERTIES

UNE-EN 14323	RESISTANCE TO SCRATCHING	N	≥ 1.5
UNE-EN 14323	RESISTANCE TO CRACKING	Rating	≥ 3
UNE-EN 14323	SURFACE ASPECT	Rating	4
UNE-EN 14323	RESISTANCE TO STAINING	Rating	≥ 3
VISUAL DEFECTS			
UNE-EN 14323	EDGES DAMAGED	mm/m	≤ 10
UNE-EN 14323	SURFACE DEFECTS. POINTS	mm ² /m ²	≤ 2
UNE-EN 14323	SURFACE DEFECTS. LENGHT	mm/m ²	≤ 20

	RESISTANCE TO ABRASION:	CLASS	IP NUMBER OF TURNS	WR NUMBER OF TURNS
UNE-EN 14323	RESISTANCE TO ABRASION: DESIGNS (GENERAL APPLICATIONS)	1	<50	<150
UNE-EN 14323	RESISTANCE TO ABRASION. UNICOLORS AND HORIZONTAL APPLICATIONS (AH)	3A	≥ 150	≥ 350

Physico-mechanical properties will be those of the raw board used.

FIMAPLAST / FIBRAPLAST comply with low formaldehyde E1 class defined in EN 14322

STORAGE/HANDLING:

Storage on a flat surface, under cover.

Storage optimal conditions are 65% moisture, avoiding drier or wetter conditions. No direct contact with water will be allowed.

Maximung storage height: 4 bales.

Runners always aligned.

If packaging gets damaged, must be replaced.

Deviations from the above storage conditions or changes in moisture or temperature in the storage area could produce permanent bending and deformation of the product.